

IN THE CLAIMS

Please amend the claims as follows:

Claim 1 (Currently Amended): A grinding method ~~simultaneously grinding plural grinding portions of a workpiece by plural grinding wheels moved individually each other,~~ comprising the steps of:

simultaneously grinding plural grinding portions of a workpiece using plural grinding wheels;
individually controlling each of said grinding wheels during said grinding step; and
controlling said grinding step such that terminating said grinding by a predetermined
grinding wheel is terminated prior to a termination of said grinding by the other grinding
wheel.

Claim 2 (Currently Amended): A grinding method according to claim 1, wherein said grinding step includes plural grinding portions grindings; and

each said grinding portion has [[a]] the same content of said grinding by for each said
grinding wheel.

Claim 3 (Currently Amended): A grinding method according to claim 1 or claim 2,
wherein a grinding condition of said each grinding portion by said each grinding wheel is
changed according to a result of measuring said grinding portions.

Claim 4 (Currently Amended): A grinding method according to one of claim 1 to
claim 3, wherein said each grinding step by each grinding wheel has plural grinding portions
processes of different velocity of a grinding feed; and

a removable amount of said grinding portion by said predetermined grinding wheel is set less than a removable amount of said grinding portion by the other grinding wheel in a slower grinding feed velocity portion of said grinding processes step.

Claim 5 (Currently Amended): A grinding method according to ~~one~~ of claim 1 to claim 4, wherein said grinding step by the other grinding wheel starts a predetermined time after a start of said grinding step by said predetermined grinding wheel.

Claim 6 (Currently Amended): A grinding method according to ~~one~~ of claim 1 to claim 5, wherein said predetermined grinding wheel remains in contact with said grinding portion after said termination of ~~its~~ grinding; and

said predetermined grinding wheel is retracted at first in slow speed at the same time with the other grinding wheel after said termination of said grinding by the other grinding wheel and then in rapid speed.